MENU LIST

		Date:	Signed:
☑	**Concept**	<Date>	<Name>
☐	**Production**	<Date>	<Name>
☐	**As Built**	<Date>	<Name>
☐	**Revision**	<Date>	<Name>

Principal : <Principal>
Customer : <Customer>
Place of installation : <Place of installation>
Product : <Product>

Principal order no. : <Principal order no.>
AMPP order no. : <AMPP order no.>

Date : <Date>

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Explanation of the menu structure

The menu structure in the display provides the following options with the 10 menu's. The actual setpoints in the display can be copied to the menu actual setpoints. The operator can give a name using max. 16 characters to the menu's.

If the operator changes the setpoints in a menu in the display and doesn't save it, but he copies the menu to the actual setpoints, the old menu setpoints will be copied to the actual setpoints and not the previously changed setpoints. In the menu screen the changed setpoints will remain so it is possible to save them anyway, and then copy the (saved) menu to the actual setpoints.

Communication with the display is by DB300. The first and second word of this data file are for menu selection. The third word is for communication. This word is described below.
The menu's are stored in the PLC in data files. Each menu has its own data file.
Menu 1 has data file DB301 and so menu 10 has data file DB310.

If the operator choices an other menu number, the desired menu number is put in DB300:001 by the display. If the PLC has accepted this menu number, this chosen menu number is put in DB300:000 and the actual setpoints and the chosen menu are showed on the display (the setpoint screens). DB300:001 is reset by the PLC to zero.

If the operator transfers the chosen menu to the actual setpoints the actual menu number is showed on the display.

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Menu general

PLC DB300	Display DB300		Code	PLC Reach	Display Reach	Definition
DBW0	DBW0			1-10	1-10	Selected menu number (actual menu number)
DBW2	DBW2			1-10	1-10	Choice of menu number (chosen by operator)
DBW4	DBW4					Communication, menu choice (see table below)
DBW6	DBW6					Spare for communication
DBW8	DBW8					Menu name (String of 16 characters)
DBW10	DBW10					,,
DBW12	DBW12					,,
DBW14	DBW14					,,
DBW16	DBW16					,,
DBW18	DBW18					,,
DBW20	DBW20					,,
DBW22	DBW22					,,
DBW24	DBW24					
DBW26	DBW26					
DBW28	DBW28					
DBW30	DBW30					Selection bits

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Setpoints menu general

PLC DB300	Display DB300	PLC DB15	Code	PLC Reach	Display Reach	Definition
DBD32	DBD32	DBD0	PICA 1210	-2.0/0	-2.0/0mB	(Sub) pressure dryer
DBD36	DBD36	DBD16	PDICA 3200	0/16.0	0/16.0 mB	Pressure difference filter
DBD40	DBD40	DBD20	PDICA 3200-H	0/16.0	0/16.0 mB	Pressure difference filter high
DBD44	DBD44	DBD24	TICA 1101	0/550	0/550°C	Supply air temperature
DBD48	DBD48	DBD32	TICA 1101-H	0/550	0/550°C	Supply air temperature high
DBD52	DBD52					
DBD56	DBD56	DBD40	TICA 1126-start	0/120	0/120°C	Start value exhaust air temperature
DBD60	DBD60	DBD44	TICA1126-min. limit	0/120	0/120°C	Min. limit exhaust air temperature
DBD64	DBD64	DBD48	TICA1126-max. limit	0/120	0/120°C	Max. limit exhaust air temperature
DBD68	DBD68	DBD64	TICA 1126-H	0/150	0/150°C	Exhaust air temperate high
DBD72	DBD72					
DBD76	DBD76	DBD68	TICA1113	0/200	0/200°C	Product temperature dryer
DBD80	DBD80	DBD72	TICA1113-LL	0/150	0/150°C	Product temperature dryer too low
DBD84	DBD84	DBD76	TICA1113-L	0/150	0/150°C	Product temperature dryer low
DBD88	DBD88	DBD80	TICA1113-H	0/200	0/200°C	Product temperature dryer high
DBD92	DBD92	DBD100	TICA1120-H	0/150	0/150°C	Product temperature cooler high

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Setpoints menu general

PLC DB300	Display DB300	PLC DB15	Code	PLC Reach	Display Reach	Definition
DBD96	DBD96	DBD160	M01-SP	70/100	70/100%	Dryer drive normal speed
DBD100	DBD100	DBD164	M01-High	70/100	70/100%	Dryer drive high speed (running dryer empty)
DBD104	DBD104	DBD172	M01_H	0/50	0/50Amps	Dryer drive current, high failure (warning)
DBD108	DBD108					
DBD112	DBD112					
DBD116	DBD116					
DBD120	DBD120	DBD184	Prod. supply Max.	15/100	15/100%	Product supply maximum
DBD124	DBD124					
DBD128	DBD128	DBD192	M18-SP	30/100	30/100%	Supply fan cooler speed
DBD132	DBD132	DBD200	M18_H	0/100	0/100Amps	Supply fan cooler current high (warning)
DBD136	DBD136					
DBD140	DBD140					
DBD144	DBD144	DBD208	M21_H	0/50	0/50Amps	Combustion air fan current high (warning)
DBD148	DBD148	DBD216	M23	30/100	30/100%	Recirculation fan speed
DBD152	DBD152	DBD224	M23_H	0/150	0/150Amps	Recirculation fan current high (warning)
DBD156	DBD156					

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Setpoints menu general

PLC DB300	Display DB300	PLC DB15	Code	PLC Reach	Display Reach	Definition
DBD160	DBD160	DBD232	M24_H	0/5	0/5Amps	Sleeve cooling fan current high (warning)
DBD164	DBD164					
DBD168	DBD168	DBD240	M25	30/100	30/100%	Exhaust fan speed
DBD172	DBD172	DBD244	M25-start	30/100	30/100%	Exhaust fan start speed
DBD176	DBD176	DBD252	M25_H	0/90	0/90Amps	Exhaust fan current high (warning)
DBD180	DBD180					
DBD184	DBD184					
DBD188	DBD188	DBD260	M27_H	0/7	0/7Amps	Fan filter dry sand silo's current high (warning)
DBD192	DBD192	DBD264	M33_H	0/5	0/5Amps	Screw conveyor filter current high (warning)
DBD196	DBD196	DBD268	M39_H	0/5	0/5Amps	Srew conveyor dust current high (warning)
DBD200	DBD200	DBD272	M59_H	0/16	0/16Amps	Oversize screen current high (warning)
DBD204	DBD204					
DBD208	DBD208	DBD280	M63	30/100	30/100%	Bucket elevator speed
DBD212	DBD212	DBD288	M63 TIPPING	10/30	10/30%	Bucket elevator TIPPING speed
DBD216	DBD216	DBW292	M63_H	0/25	0/25Amps	Bucket elevator current high (warning)
DBD220	DBD220					

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Setpoints menu general

PLC DB300	Display DB300	PLC DB15	Code	PLC Reach	Display Reach	Definition
DBD224	DBD224	DBD304	M71_H	0/20	0/20Amps	Collect belt conveyor wet sand current high (warning)
DBD228	DBD228	DBD316	M72_H	0/20	0/20Amps	Main belt conveyor wet sand current high (warning)
DBD232	DBD232	DBD328	M73_H	0/7	0/7Amps	Belt conveyor wet sand bunker 1 current high (warning)
DBD236	DBD236	DBD336	M74_H	0/7	0/7Amps	Belt conveyor wet sand bunker 2 current high (warning)
DBD240	DBD240	DBD344	M75_H	0/7	0/7Amps	Belt conveyor wet sand bunker 3 current high (warning)
DBD244	DBD244	DBD352	M76_H	0/7	0/7Amps	Belt conveyor wet sand bunker 4 current high (warning)
DBD248	DBD248	DBD360	M77_H	0/10	0/10Amps	Outlet belt conveyor dry sand current high (warning)
DBD252	DBD252					
DBD256	DBD256	DBD368	QI7700_H	0-100	0-100%	Moisture measurement wet sand high
DBD260	DBD260	DBD380	QI8700_H	0-100	0-100%	Moisture measurement dry sand high
DBD264	DBD264					
DBD268	DBD268	DBD392	QIA3423_H	0-1000	0-1000ppm	Dust measurement recirculation air high (warning)
DBD272	DBD272	DBD396	QIA3425_H	0-1000	0-1000ppm	Dust measurement exhaust air high (warning)
DBD276	DBD276					
DBD280	DBD280	DBD8 S5Time	E07_Pause	3/30	3/30Sec	Pause time filter cleaning (start value)
DBD282	DBD282	DBD10 S5Time	E07-Pulse	0,1/1,0	0,1/1,0Sec	Pulse time filter cleaning

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Setpoints menu general

PLC DB300	Display DB300	PLC DB15	Code	PLC Reach	Display Reach	Definition
DBD288	DBD288	DBD404	PIA1201_L	0/50	0/50mB	Pressure undercase 1st section dryer low (warning)
DBD292	DBD292	DBD408	PIA1201_H	0/50	0/50mB	Pressure undercase 1st section dryer high (warning)
DBD296	DBD296	DBD412	PIA1203_L	0/50	0/50mB	Pressure undercase cooler section low (warning)
DBD300	DBD300	DBD416	PIA1203_H	0/50	0/50mB	Pressure undercase cooler section high (warning)
DBD304	DBD304					
DBD308	DBD308					
DBD312	DBD312					
DBD316	DBD316					
DBD320	DBD320	DBD420	Bunker 1	0/100	0/100%	Ratio product supply bunker 1
DBD324	DBD324	DBD424	Bunker 2	0/100	0/100%	Ratio product supply bunker 2
DBD328	DBD328	DBD428	Bunker 3	0/100	0/100%	Ratio product supply bunker 3
DBD332	DBD332	DBD432	Bunker 4	0/100	0/100%	Ratio product supply bunker 4
DBD336	DBD336					
DBD340	DBD340					
DBD344	DBD344					
DBD348	DBD348					

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Setpoints menu general

PLC DB300	Display DB300	PLC DB15	Code	PLC Reach	Display Reach	Definition
DBD352	DBD352					
DBD356	DBD356					
DBD360	DBD360					
DBD364	DBD364					
DBD368	DBD368					
DBD372	DBD372					
DBD376	DBD376					
DBD380	DBD380					
DBD384	DBD384					
DBD388	DBD388					
DBD392	DBD392					
DBD396	DBD396					
DBD400	DBD400					
DBD404	DBD404					
DBD408	DBD408					
DBD412	DBD412					

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Setpoints menu general

PLC DB300	Display DB300		Code	PLC Reach	Display Reach	Definition
DBW416	DBW416					
DBW418	DBW418					
DBW420	DBW420				1-10	Actual menu number
DBW422	DBW422					
DBW424	DBW424					
DBW426	DBW426					
DBW428	DBW428					Menu actual running (String of 16 characters)
DBW430	DBW430					,,
DBW432	DBW432					,,
DBW434	DBW434					,,
DBW436	DBW436					,,
DBW438	DBW438					,,
DBW440	DBW440					,,
DBW442	DBW442					,,
DBW444	DBW444					
DBW446	DBW446					

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Release / selection bits

PLC DB300	SCADA DB300		Code	Description
DBX30.0	DBX30.0		M73	Selection wet sand bunker 1
DBX30.1	DBX30.1		M74	Selection wet sand bunker 2
DBX30.2	DBX30.2		M75	Selection wet sand bunker 3
DBX30.3	DBX30.3		M76	Selection wet sand bunker 4
DBX30.4	DBX30.4			
DBX30.5	DBX30.5		EP59	Selection oversize screen (towards Bin = 0 or Silo's = 1)
DBX30.6	DBX30.6			
DBX30.7	DBX30.7		Silo 101	Selection dry sand silo 101
DBX31.0	DBX31.0		Silo 102	Selection dry sand silo 102
DBX31.1	DBX31.1		Silo 103	Selection dry sand silo 103
DBX31.2	DBX31.2		Silo 104	Selection silo 104
DBX31.3	DBX31.3		Silo 105	Selection dry sand silo 105
DBX31.4	DBX31.4			
DBX31.5	DBX31.5			
DBX31.6	DBX31.6			
DBX31.7	DBX31.7			

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Menu communication DB300.DBW4

PLC DB300	Display DB300		Code	Definition
DBX4.0	DBX4.0			Release changes of menu's (Spare)
DBX4.1	DBX4.1			Retrieve menu (call menu)
DBX4.2	DBX4.2		Button 1	Store menu (save menu)
DBX4.3	DBX4.3		Button 2	Actual setpoints store in menu
DBX4.4	DBX4.4		Button 3	Menu transfer to actual setpoints
DBX4.5	DBX4.5			
DBX4.6	DBX4.6			
DBX4.7	DBX4.7			Setpoints are stored in menu (confirmation to display)
DBX5.0	DBX5.0			
DBX5.1	DBX5.1			
DBX5.2	DBX5.2		Done 2	Copy actual to menu setpoints "DONE" (Confirmation to display)
DBX5.3	DBX5.3		Done 1	Store menu setpoints (save menu) "DONE" (Confirmation to display)
DBX5.4	DBX5.4		Done 3	Copy menu to actual setpoints "DONE" (Confirmation to display)
DBX5.5	DBX5.5			
DBX5.6	DBX5.6			
DBX5.7	DBX5.7			

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Setpoints menu 1 to 10

PLC DB301 – DB310	Display DB301 – DB310		Code	PLC Reach	Display Reach	Definition
DBW0	DBW0					
DBW2	DBW2					
DBW4	DBW4					
DBW6	DBW6					
DBW8	DBW8					Menu name (String of 16 characters)
DBW10	DBW10					,,
DBW12	DBW12					,,
DBW14	DBW14					,,
DBW16	DBW16					,,
DBW18	DBW18					,,
DBW20	DBW20					,,
DBW22	DBW22					,,
DBW24	DBW24					
DBW26	DBW26					
DBW28	DBW28					
DBW30	DBW30					

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Setpoints menu 1 to 10

PLC DB301 – DB310	Display DB301 – DB310		Code	PLC Reach	Display Reach	Definition
DBD32	DBD32		PICA 1210	-2.0/0	-2.0/0mB	(Sub) pressure dryer
DBD36	DBD36		PDICA 3200	0/16.0	0/16.0 mB	Pressure difference filter
DBD40	DBD40		PDICA 3200-H	0/16.0	0/16.0 mB	Pressure difference filter high
DBD44	DBD44		TICA 1101	0/550	0/550°C	Supply air temperature
DBD48	DBD48		TICA 1101-H	0/550	0/550°C	Supply air temperature high
DBD52	DBD52					
DBD56	DBD56		TICA 1126-start	0/120	0/120°C	Start value exhaust air temperature
DBD60	DBD60		TICA1126-min. limit	0/120	0/120°C	Min. limit exhaust air temperature
DBD64	DBD64		TICA1126-max. limit	0/120	0/120°C	Max. limit exhaust air temperature
DBD68	DBD68		TICA 1126-H	0/150	0/150°C	Exhaust air temperate high
DBD72	DBD72					
DBD76	DBD76		TICA1113	0/200	0/200°C	Product temperature dryer
DBD80	DBD80		TICA1113-LL	0/150	0/150°C	Product temperature dryer too low
DBD84	DBD84		TICA1113-L	0/150	0/150°C	Product temperature dryer low
DBD88	DBD88		TICA1113-H	0/200	0/200°C	Product temperature dryer high
DBD92	DBD92		TICA1120-H	0/150	0/150°C	Product temperature cooler high

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Setpoints menu 1 to 10

PLC DB301 – DB310	Display DB301 – DB310		Code	PLC Reach	Display Reach	Definition
DBD96	DBD96		M01-SP	70/100	70/100%	Dryer drive normal speed
DBD100	DBD100		M01-High	70/100	70/100%	Dryer drive high speed (running dryer empty)
DBD104	DBD104		M01_H	0/50	0/50Amps	Dryer drive current, high failure (warning)
DBD108	DBD108					
DBD112	DBD112					
DBD116	DBD116					
DBD120	DBD120		Prod. supply Max.	15/100	15/100%	Product supply maximum
DBD124	DBD124					
DBD128	DBD128		M18-SP	30/100	30/100%	Supply fan cooler speed
DBD132	DBD132		M18_H	0/100	0/100Amps	Supply fan cooler current high (warning)
DBD136	DBD136					
DBD140	DBD140					
DBD144	DBD144		M21_H	0/50	0/50Amps	Combustion air fan current high (warning)
DBD148	DBD148		M23	30/100	30/100%	Recirculation fan speed
DBD152	DBD152		M23_H	0/150	0/150Amps	Recirculation fan current high (warning)
DBD156	DBD156					

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Setpoints menu 1 to 10

PLC DB301 – DB310	Display DB301 – DB310		Code	PLC Reach	Display Reach	Definition
DBD160	DBD160		M24_H	0/5	0/5Amps	Sleeve cooling fan current high (warning)
DBD164	DBD164					
DBD168	DBD168		M25	30/100	30/100%	Exhaust fan speed
DBD172	DBD172		M25-start	30/100	30/100%	Exhaust fan start speed
DBD176	DBD176		M25_H	0/90	0/90Amps	Exhaust fan current high (warning)
DBD180	DBD180					
DBD184	DBD184					
DBD188	DBD188		M27_H	0/7	0/7Amps	Fan filter dry sand silo's current high (warning)
DBD192	DBD192		M33_H	0/5	0/5Amps	Screw conveyor filter current high (warning)
DBD196	DBD196		M39_H	0/5	0/5Amps	Srew conveyor dust current high (warning)
DBD200	DBD200		M59_H	0/16	0/16Amps	Oversize screen current high (warning)
DBD204	DBD204					
DBD208	DBD208		M63	30/100	30/100%	Bucket elevator speed
DBD212	DBD212		M63 TIPPING	10/30	10/30%	Bucket elevator TIPPING speed
DBD216	DBD216		M63_H	0/25	0/25Amps	Bucket elevator current high (warning)
DBD220	DBD220					

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Setpoints menu 1 to 10

PLC DB301 – DB310	Display DB301 – DB310		Code	PLC Reach	Display Reach	Definition
DBD224	DBD224		M71_H	0/20	0/20Amps	Collect belt conveyor wet sand current high (warning)
DBD228	DBD228		M72_H	0/20	0/20Amps	Main belt conveyor wet sand current high (warning)
DBD232	DBD232		M73_H	0/7	0/7Amps	Belt conveyor wet sand bunker 1 current high (warning)
DBD236	DBD236		M74_H	0/7	0/7Amps	Belt conveyor wet sand bunker 2 current high (warning)
DBD240	DBD240		M75_H	0/7	0/7Amps	Belt conveyor wet sand bunker 3 current high (warning)
DBD244	DBD244		M76_H	0/7	0/7Amps	Belt conveyor wet sand bunker 4 current high (warning)
DBD248	DBD248		M77_H	0/10	0/10Amps	Outlet belt conveyor dry sand current high (warning)
DBD252	DBD252					
DBD256	DBD256		QI7700_H	0-100	0-100%	Moisture measurement wet sand high
DBD260	DBD260		QI8700_H	0-100	0-100%	Moisture measurement dry sand high
DBD264	DBD264					
DBD268	DBD268		QIA3423_H	0-1000	0-1000ppm	Dust measurement recirculation air high (warning)
DBD272	DBD272		QIA3425_H	0-1000	0-1000ppm	Dust measurement exhaust air high (warning)
DBD276	DBD276					
DBD280	DBD280	S5Time	E07_Pause	3/30	3/30Sec	Pause time filter cleaning (start value)
DBD282	DBD282	S5Time	E07-Pulse	0,1/1,0	0,1/1,0Sec	Pulse time filter cleaning

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Setpoints menu 1 to 10

PLC DB301 – DB310	Display DB301 – DB310		Code	PLC Reach	Display Reach	Definition
DBD288	DBD288		PIA1201_L	0/50	0/50mB	Pressure undercase 1st section dryer low (warning)
DBD292	DBD292		PIA1201_H	0/50	0/50mB	Pressure undercase 1st section dryer high (warning)
DBD296	DBD296		PIA1203_L	0/50	0/50mB	Pressure undercase cooler section low (warning)
DBD300	DBD300		PIA1203_H	0/50	0/50mB	Pressure undercase cooler section high (warning)
DBD304	DBD304					
DBD308	DBD308					
DBD312	DBD312					
DBD316	DBD316					
DBD320	DBD320		Bunker 1	0/100	0/100%	Ratio product supply bunker 1
DBD324	DBD324		Bunker 2	0/100	0/100%	Ratio product supply bunker 2
DBD328	DBD328		Bunker 3	0/100	0/100%	Ratio product supply bunker 3
DBD332	DBD332		Bunker 4	0/100	0/100%	Ratio product supply bunker 4
DBD336	DBD336					
DBD340	DBD340					
DBD344	DBD344					
DBD348	DBD348					

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Setpoints menu 1 to 10

PLC DB301 – DB310	Display DB301 – DB310		Code	PLC Reach	Display Reach	Definition
DBD352	DBD352					
DBD356	DBD356					
DBD360	DBD360					
DBD364	DBD364					
DBD368	DBD368					
DBD372	DBD372					
DBD376	DBD376					
DBD380	DBD380					
DBD384	DBD384					
DBD388	DBD388					
DBD392	DBD392					
DBD396	DBD396					
DBD400	DBD400					
DBD404	DBD404					
DBD408	DBD408					
DBD412	DBD412					

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Setpoints menu 1 to 10

PLC DB200	SCADA DB200		Code	Description
DBX30.0	DBX30.0		M73	Selection wet sand bunker 1
DBX30.1	DBX30.1		M74	Selection wet sand bunker 2
DBX30.2	DBX30.2		M75	Selection wet sand bunker 3
DBX30.3	DBX30.3		M76	Selection wet sand bunker 4
DBX30.4	DBX30.4			
DBX30.5	DBX30.5		EP59	Selection oversize screen (towards Bin = 0 or Silo's = 1)
DBX30.6	DBX30.6			
DBX30.7	DBX30.7		Silo 101	Selection dry sand silo 101
DBX31.0	DBX31.0		Silo 102	Selection dry sand silo 102
DBX31.1	DBX31.1		Silo 103	Selection dry sand silo 103
DBX31.2	DBX31.2		Silo 104	Selection silo 104
DBX31.3	DBX31.3		Silo 105	Selection dry sand silo 105
DBX31.4	DBX31.4			
DBX31.5	DBX31.5			
DBX31.6	DBX31.6			
DBX31.7	DBX31.7			

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